

FIG. 1

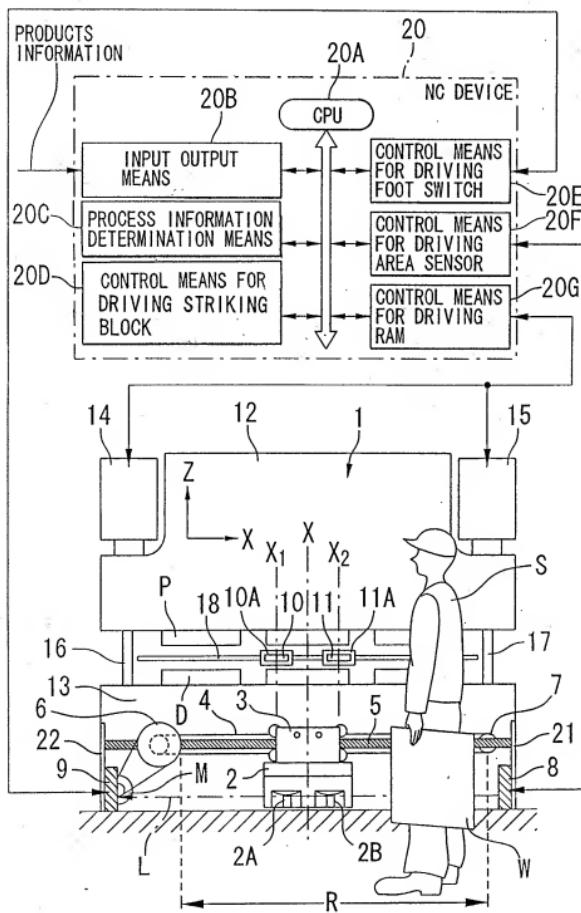


FIG.2

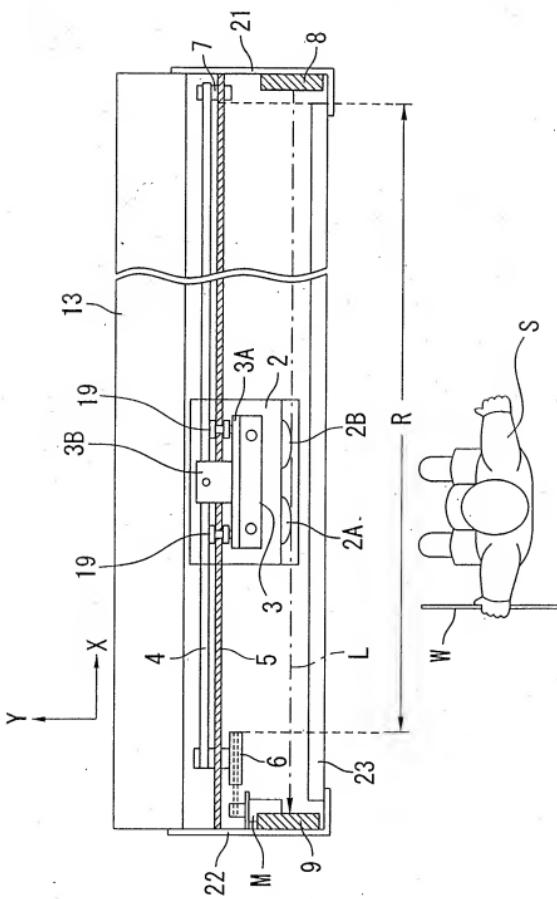


FIG.3

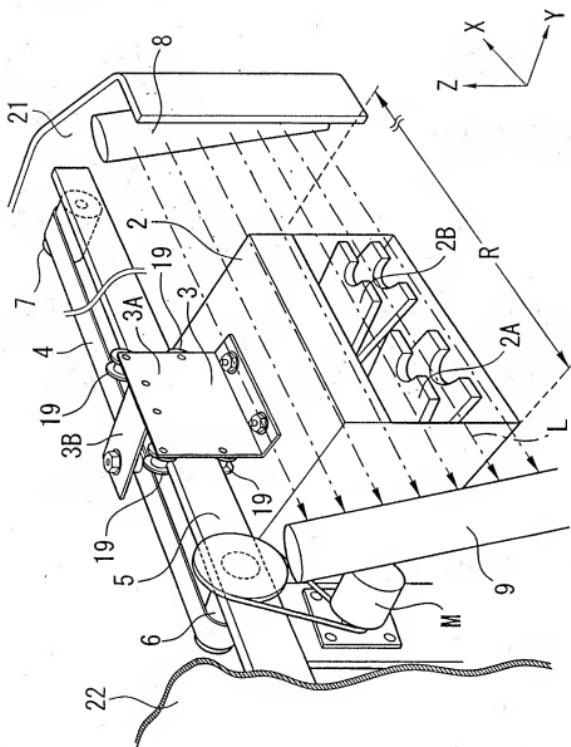


FIG.4

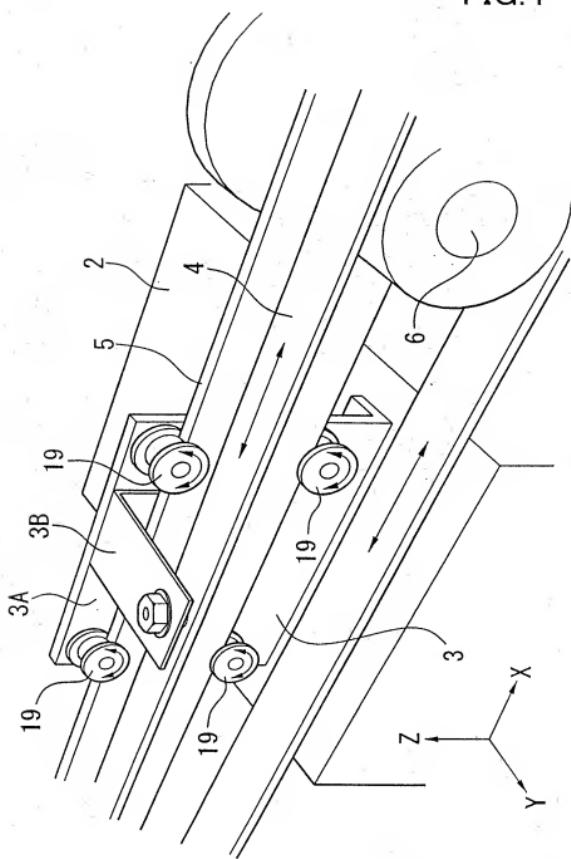


FIG.5

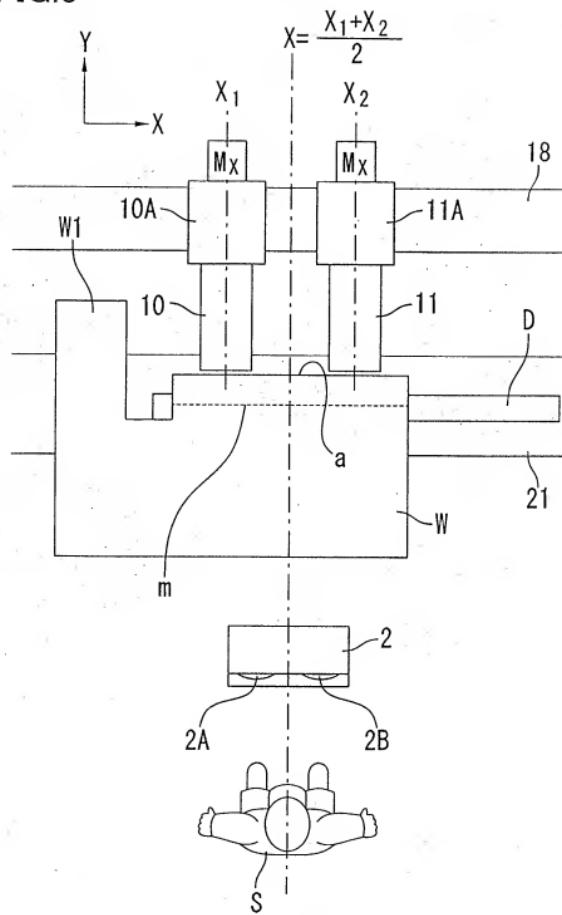


FIG.6

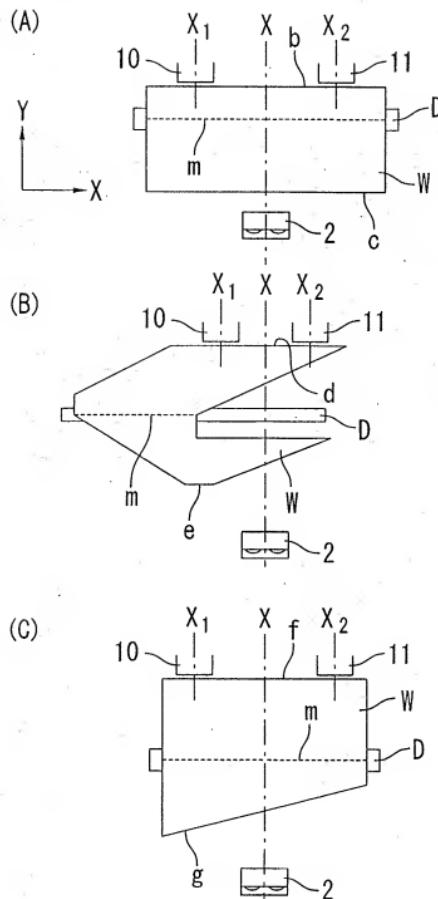


FIG. 7

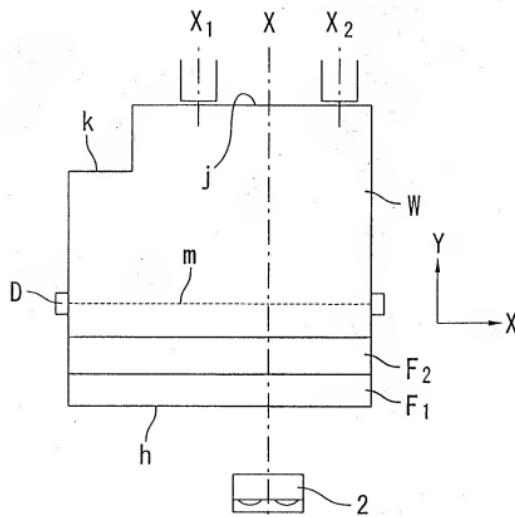
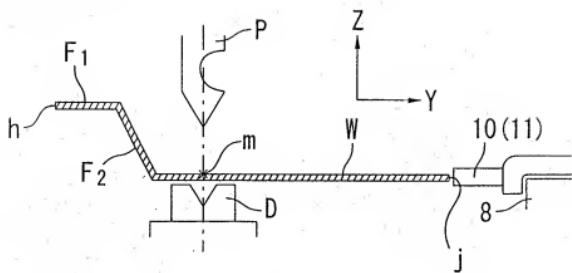


FIG.8

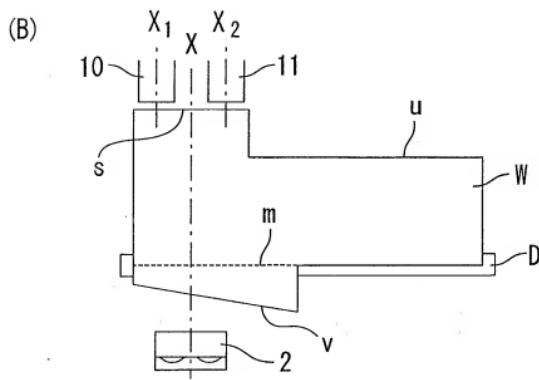
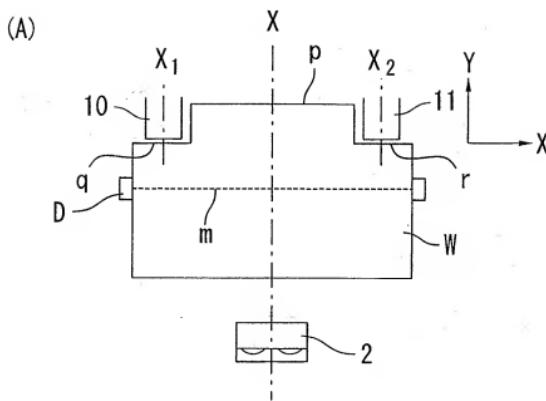


FIG.9

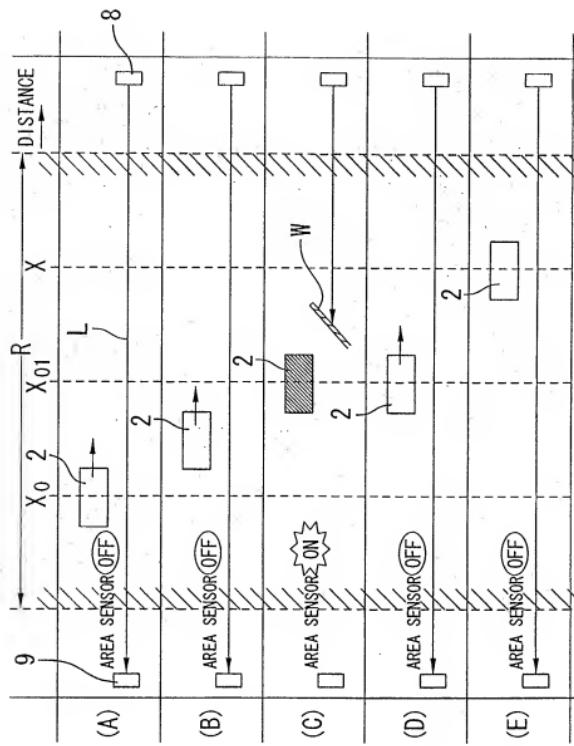


FIG.10

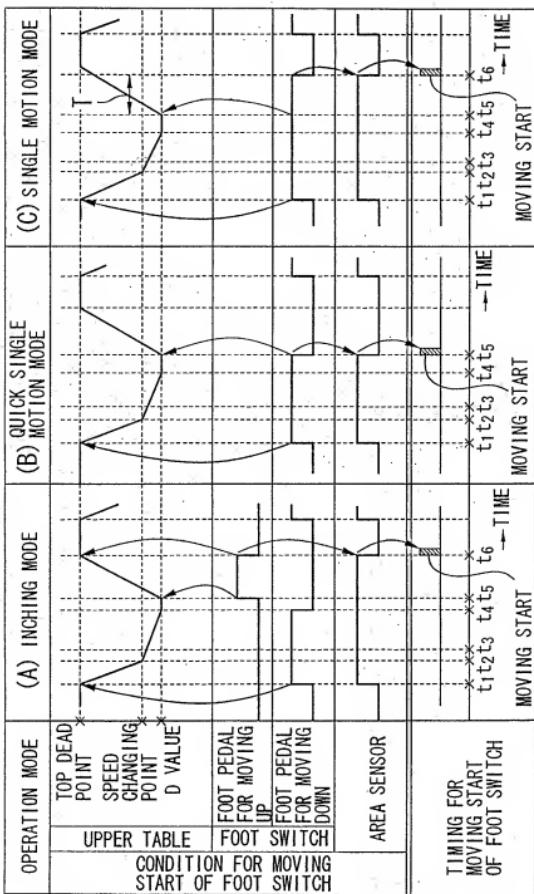


FIG.11

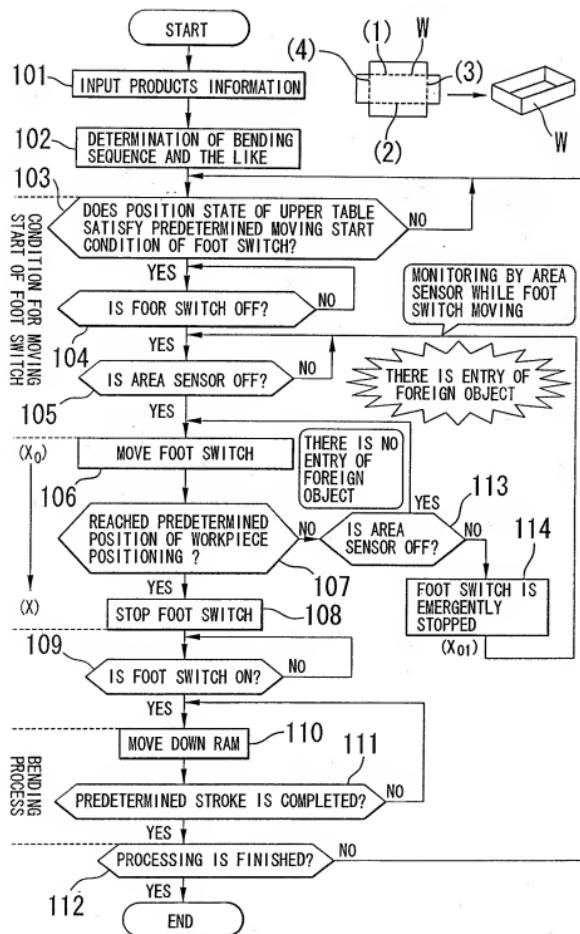


FIG.12

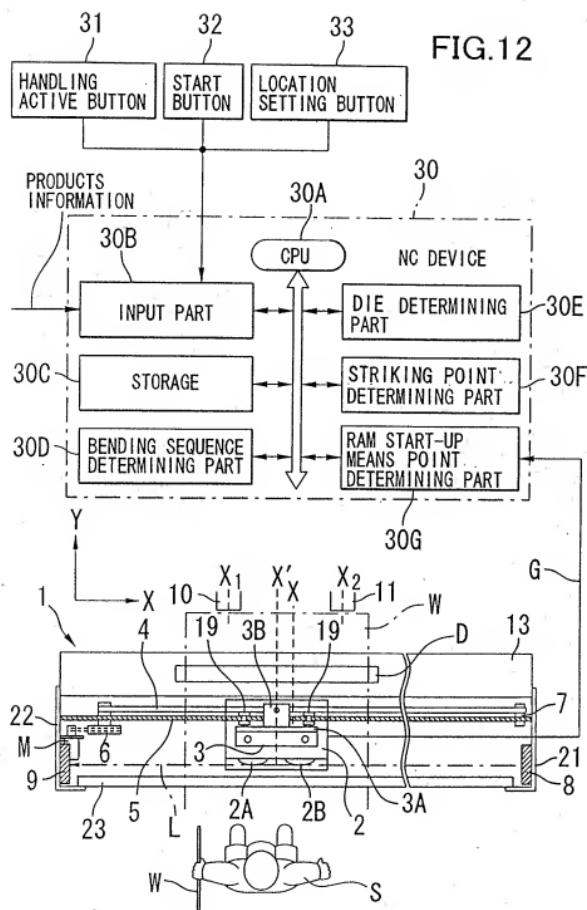


FIG.13

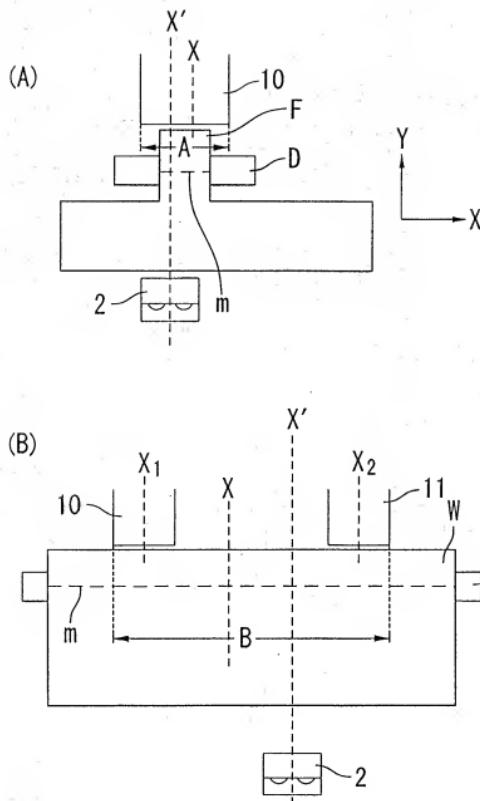


FIG.14

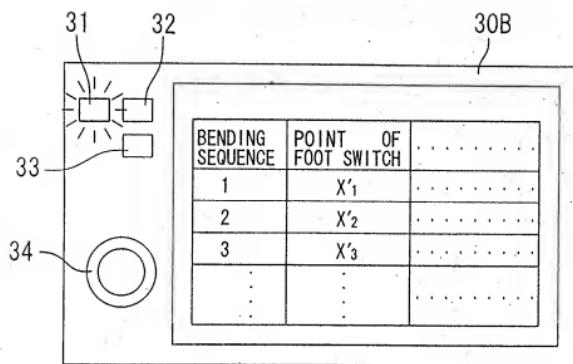


FIG.15

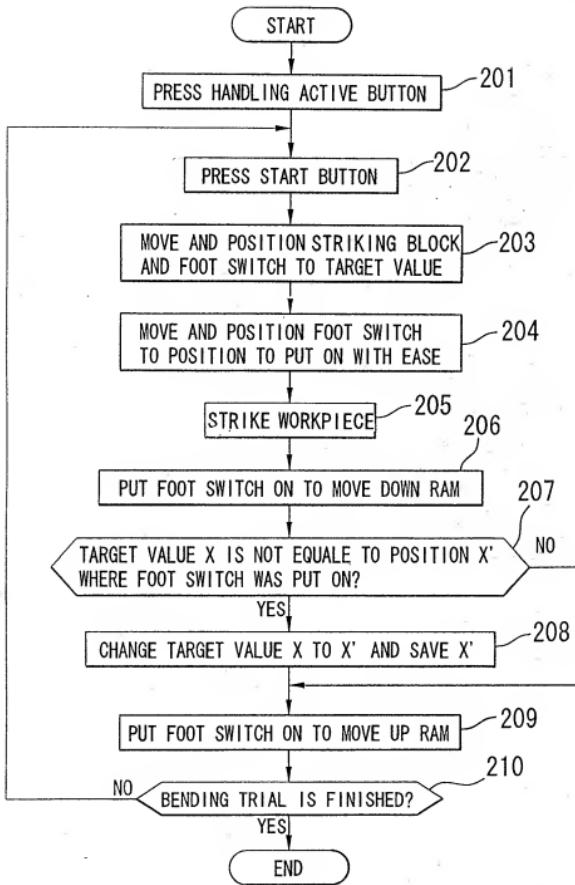


FIG.16

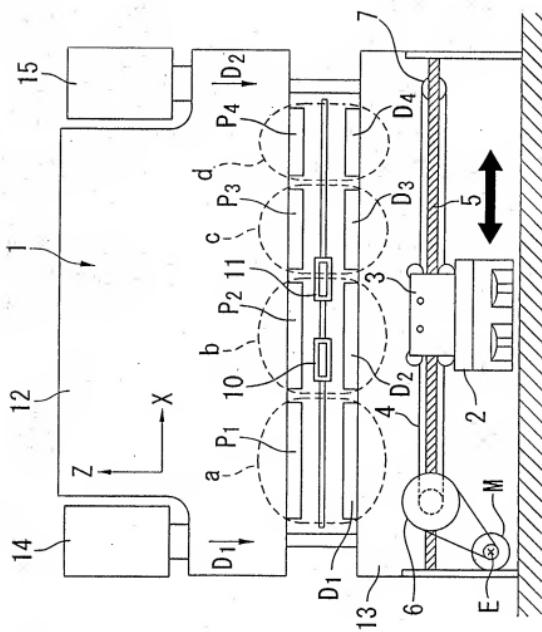


FIG. 17

BENDING SEQUENCE	L	VALUE	D	VALUE	DIE STATION	POINT OF STRIKING BLOCK		POINT OF FOOT SWITCH
						LEFT STRIKING BLOCK	RIGHT STRIKING BLOCK	
1	...	/	...	...	P1 D1	a	X11	X1'
2	...	...	...	...	P2 D2	b	X21	X2'
3	...	...	...	...	P3 D3	c	X31	X3'
4	...	...	...	...	P4 D4	d	X41	X4'

30B

FIG.18

